

Date: Tuesday, 12/08/2008 1:01:18 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 41176-1
 Estimate Number : 13106
 P.O. Number :
 This Issue : 12/08/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type : MACHINED PARTS
 Previous Run : 41075

Drawing Name : CUP
 Part Number : D30093
 Drawing Number : D3009 REV B
 Project Number : N/A
 Drawing Revision : B
 Material :
 Due Date : 30/08/2008

Qty: ~~10~~ ²⁰⁰ Um: Eac

Written By :
 Checked & Approved By : JUD 08.8.12
 Comment : Est. A 07.12.18 new issue EC
 Est Rev:B 08-01-08 ECN 1089 rev:b as per dwg DD verified
 by:ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304R1000 304 round bar 1.00



Comment: Qty.: 0.0503 f(s)/Unit Total : 2.0118 f(s)
 304/316 SS ROUND BAR
 Material: AISI304/316 SS 1.00" Ø Round Bar
 (M304R1000)
 Batch: 1718188

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA130 & DWG D3009
 FOLIO REV: A
 DWG REV: B

2-DEBURR AS REQUIRED

SA 08/08/14

(12)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SA 08/08/14

(12)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

J.F.

08/08/14

(12)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WH 41111

412 ski wearplate

SA 8814

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CUP

Job Number: 41176

Part Number: D30093

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE

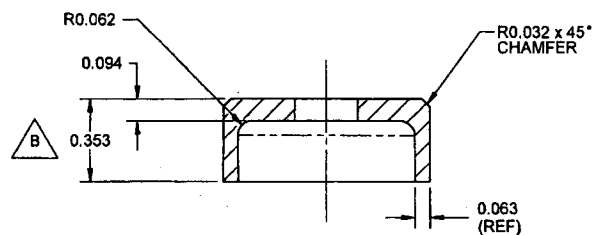


Comment: FINAL INSPECTION/W/O RELEASE

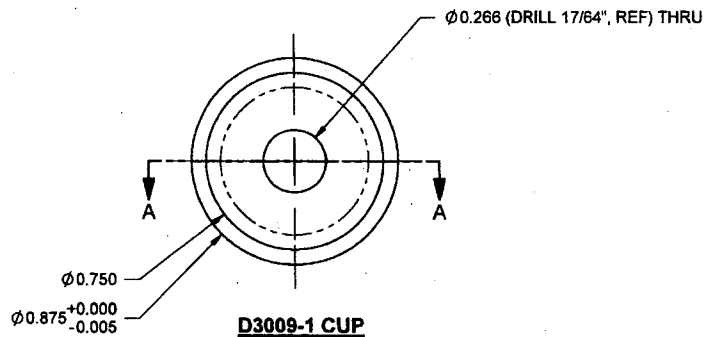
Job Completion



12
D 08/08/15
MF 08-08-14



SECTION A-A



D3009-1 CUP

SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 44174

NOTES:

- 1) MATERIAL: AISI 1018-1025 ROUND BAR
(REF DART SPEC M1018-R)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

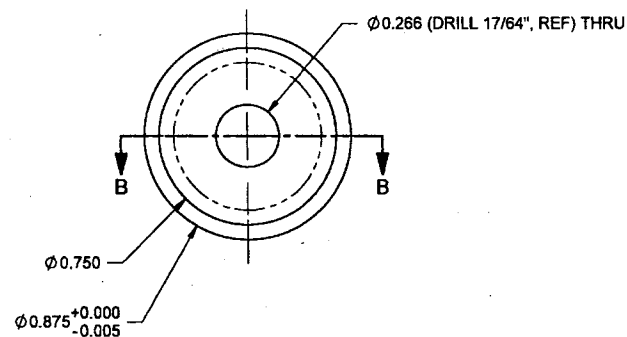
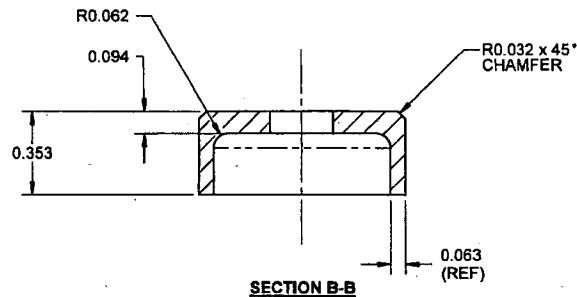
RELEASED
08-01-07

B	REDRAW/REFORMAT DWG. D3009-1 MAT'L WAS 1010-1025 NOW 1018-1025 (A8), 0.353 WAS 0.363 (D7), Ø0.266 WAS Ø0.257 (C5), ADD D3009-3 (SHEET 2)	CP	07.12.12
A	NEW ISSUE	RF	01.03.23
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.12.12		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3009
REV. B
SHEET 1 OF 2
TITLE CUP
SCALE 2:1

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WITHOUT NOTICE
WORK ORDER
NO. 41174

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
(REF DART SPEC M304R)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

RELEASE
08-01-07-10

DESIGN	921	DART AEROSPACE LTD	
DRAWN	921	HAWKESBURY, ONTARIO, CANADA	
CHECKED	B	DRAWING NO.	REV. B
MFG. APPR.		D3009	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CUP	2:1
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